

S-Flex enclosed
variable speed drives

## S-Flex enclosed variable speed drives

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## Introduction

Take advantage of the Altivar 212 features by selecting the S-Flex enclosed version. The S-Flex provides an Altivar 212 packaged with the most common options required for commercial fan and pump applications. The S-Flex drive is an enclosed frequency converter for $\mathbf{1 - 1 0 0} \mathbf{~ H P}, \mathbf{0 . 7 5 - 7 5} \mathbf{~ k W}$ three-phase asynchronous motors.

## Save Time

Because specifying drives can be time-consuming, the S-Flex drive includes the most common requirements in HVAC specifications for fan and pump applications, such as:

- Simple start-up including preprogrammed parameters
- Quick installation with EZ-M mounting
- Easy wiring conduit knockouts on the enclosure
- Dedicated wiring terminal block
- Stock availability with bypass and main circuit breaker


## Save Money

Offering unmatched value in installed cost and functionality, the S-Flex drive allows building owners, consulting engineers, and contractors to focus on the essentials of demanding commercial building applications.

More than dollars and cents, you'll save with:

- Industry-leading reduced harmonic technology — eliminating the need for line reactors and DC chokes
- Energy savings - designed with energy economizing motor algorithms that maximize energy savings by reducing electricity usage
- Internal PID regulator - allowing flow rates to be adjusted for actual needs without additional hardware
- Reduced equipment maintenance cost and downtime
- $24 / 7$ live technical support


## Think Green

The S-Flex enclosed drive assists with Leadership in Energy and Environmental Design (LEED®) certification. Green buildings enhance occupant comfort and health, decrease vacancy rates, increase building valuation, and improve the bottom line by reducing operating costs. A building that runs smoothly ensures comfortable tenants, and comfortable tenants mean less vacancy.

Going green with the S-Flex drive offers:

- Building owners the ability to take advantage of state and local government energy incentives
- More marketable buildings to tenants seeking energy-efficient/sustainable facilities
- Retrofitting to existing systems
- The most efficient method of reduced speed and load control


Save Time


Save Money


Think Green

# S-Flex enclosed <br> <br> variable speed drives 

 <br> <br> variable speed drives}


S-Flex enclosed drive, door closed

## Applications

Optimization of building management
The S-Flex enclosed drive considerably improves building management by:

- Simplifying circuits by removing flow control valves and dampers,
- Offering flexibility and ease of adjustment for installations, thanks to its compatibility with building management system connectivity
- Reducing noise pollution (noise caused by air flow and motor)

Its various standard versions make it possible to reduce installation costs by integrating EMC filters, categories C1 to C3 depending on the model, which has the following advantages:

- Compact size
- Simplified wiring

The S-Flex enclosed offer helps to reduce equipment costs while optimizing its performance.

## Reduced Harmonic Technology

The S-Flex drive revolutionizes harmonic mitigation with its innovative reduced harmonic technology. Significant harmonic reduction is achieved within the diode capacitor and power conversion section of the variable frequency drive, eliminating the need for a line reactor or bus reactor, which results in:

- Higher equipment efficiency
- Reduced equipment cost
- Fewer points of electrical failure
- Smaller enclosure size
- Lighter weight

Harmonics can be present in voltage, current, or both. Any power source that converts AC to DC can generate harmonics. Typical sources include:

- Office equipment
- Computers
- Medical equipment
- Microprocessors
- Uninterruptible power supplies
- Fluorescent lamp ballasts

Harmonic currents do not add additional power to the electrical system, but additional current flows through electrical wires. Effects may include:

- Overheating of electrical distribution system wiring
- Shortened transformer life
- Decreased power factor
- Disturbance of power measuring systems


## Altivar 212 with RHT compared to traditional 6-pulse rectifiers

The figure to the left shows a typical waveform of the Altivar 212 drive controller's output current using a 460 V Altivar 212 (15 HP) and Schneider Electric's HarmCalc software per IEEE 519 recommendations for calculating harmonic distortion in <600V applications. The motor control processor and the motor control algorithm are designed to produce a sinusoidal waveform with very little distortion to the motor.

With lower DC bus capacitance, the Altivar 212 drive controller has a reduced capacity to ride through AC power line dips or sags. The Altivar 212 drive controller has an auto-restart feature and a robust catch-on-the-fly algorithm designed to minimize the effect of voltage dips and sags. The catch-on-the fly algorithm has also proven to do an exceptional job of catching a reverse spinning load, bringing the load to a standstill and accelerating in the proper direction. This catch-on-the-fly algorithm is a useful feature for wind-milling fan loads. If voltage ride-through is a major concern in an installation, the Altivar 61, with its industry leading voltage sag ride-through capability may be the preferred solution.

## S-Flex enclosed variable speed drives

## Product

The S-Flex range of enclosed variable speed drives extends across a range of motor power ratings:
■ 200... 240 V three-phase, 1 HP to $40 \mathrm{HP}, 0.75 \mathrm{~kW}$ to $30 \mathrm{~kW}, \mathrm{IP} 21$
■ 380... 480 V three-phase, 1 HP to $100 \mathrm{HP}, 0.75 \mathrm{~kW}$ to 75 kW , IP 21
■ 380 ... 480 V three-phase, 1 HP to $100 \mathrm{HP}, 0.75 \mathrm{~kW}$ to 75 kW , UL Type 12/IP 55
The S-Flex range also includes:

- Optional three-phase AC line reactor for line transient protection and even further line harmonic reduction
- Altivar™ 212 drive power converter with reduced harmonic technology and an IGBT inverter with pulse-width modulated output
- Optional LCD text keypad
- Built-in Modbus, BACnet $®$, Metasys® $® 2$, APOGEE® P1 communication capability, and options for LonWorks®
- Smoke purge override and fan damper control in both Adjustable frequency controller (AFC) and bypass modes of operation
- Adjustable frequency controller — off — bypass selector switch
- Optional drive input disconnect switch provides an input line power disconnect switch between the main power disconnect and the power converter
- Optional line contactor provides an electrically interlocked line contactor between the main power disconnect and the power converter
- Power-on mode red LED indicator
- Bypass mode green LED indicator
- Terminal block for customer's control connections
- Full-voltage bypass contactors
- 100 kAIC UL® 508C rating and full-voltage bypass
- Square D circuit breaker or fused disconnect for power interruption and overcurrent protection
- Hinged door with latches for quick and easy interior access

S-Flex enclosed drive, door open

- Conduit knockouts on bottom of enclosure for quick and easy wiring


## Product (continued)

Features
(1) Keypad display for configuration and monitoring

- Optional LCD keypad
(2) Through-the-door disconnect
- Electrical disconnect circuit breaker handle with electrical lock-out/tag-out
(3) Front access selector and lights
- Adjustable frequency controller - off — bypass selector switch
- Power-on mode red LED indicator
- Bypass mode green LED indicator
(4) EZ-M channel mounting
- Having the interface built into the enclosure makes parallel alignment of multiple drives quick and easy with an EZ-M mounting channel
(5) Hinged NEMA 1-rated enclosure
- Hinged door for quick and easy interior access
- Run status LED
(6) Conduit knockouts
- Conduit knockouts on bottom of enclosure for quick and easy wiring to line and load terminals and control wiring terminations
(7) Short-circuit protection
- Square D circuit breaker offers electrical disconnect and overcurrent protection
- 100,000 A interrupt current (AIC), fully coordinated current rating to UL 508C and NEMA ICS7.1
(8) Bypass contactor
- Full-voltage bypass contactors with electrical interlocks allow for emergency full-speed operation
- Damper Control and Smoke Purge relays for BAS interface
(9) Terminal block
- Easy customer control wiring interface with terminal block connections


## (10) Three-phase AC line reactor

- Optional factory mounted and wired to provide increased protection from line transients as well as further reduction in drive-generated line harmonics


## Functions

The S-Flex ${ }^{\text {TM }} 212$ enclosed drive is a full-featured adjustable speed package solution for variable torque applications. The S-Flex enclosed drive is a bypass package that includes an AltivarTM 212 adjustable speed drive on a wall-mountable back plane with pre-packaged model number options for both power and control functions. The following features are available for the standard bypass package:

- AFC-Off-Bypass selector switch
- Local/Remote configurable on controller
- Power On red LED
- Bypass Run green LED
- Freeze/Firestat interlock
- Form C AFC detected fault contact
- Modbus ${ }^{\text {TM }}$ RJ-45 communication port
- Smoke purge and damper control relays
- Circuit breaker disconnect
- Optional line disconnect switch or line contactor
- Optional full text keypad
- Optional non-bypass power circuit


## S-Flex enclosed variable speed drives

## Specifications

## Electrical \& Environmental

## Electrical Specifications

| Input Voltage | V | $208 \mathrm{Vac} \pm 10 \%, 230 \mathrm{Vac} \pm 10 \%, 460 \mathrm{Vac} \pm 10 \%$ |
| :---: | :---: | :---: |
| Frequency | Hz | $50 . . .60 \pm 5 \%$ |
| Displacement power factor |  | Approximately 0.96\% |
| Output voltage | V | Three-phase output, maximum voltage equal to input voltage |
| Frequency range of the power converter | Hz | 0.5...500 (factory setting of 60 Hz maximum) |
| Configurable switching frequency | kHz | Selectable from 6 to 16 kHz <br> Factory setting: $12 \mathrm{kHz}^{(1)} 1-20 \mathrm{hp} ; 8 \mathrm{kHz}^{(2)}$ above 25 hp |
| Speed reference |  | Al1: 0 V to +10 V , impedance $=30 \mathrm{kOhms}$ <br> AI3: 4 mA to 20 mA , impedance $=250 \mathrm{kOhms}$ <br> 0 mA to 20 mA (reassignable, $\mathrm{X}-\mathrm{Y}$ range with keypad display), manual speed control via keypad |
| Inputs and outputs |  | Three multifunction programmable logic inputs <br> Two analog inputs; VIA (4 mA to 20 mA or 0 V to 10 V ), VIB ( 0 V to 10 V ) <br> One analog output; X mA to Y mA or 0 V to 10 V , software selectable <br> Two assignable output relays; one fault relay, one assignable relay, one RJ45 RS485 Modbus port |
| Current limit |  | $150 \%$ of nominal drive full-load amperage (FLA) for 60 s |
| Electrical isolation |  | Galvanic isolation between power and control (inputs, outputs and power supplies) |
| Frequency resolution in analog reference | Hz | 0.1 Hz to 100 Hz (10 bits) |
| Speed regulation |  | V/f: determined by motor slip, typically 3\% SLFV (sensorless flux vector): $1 \%$ |
| Efficiency |  | Typically greater than 95\% |
| Reference sample time |  | 2 ms |
| Acceleration and deceleration ramps |  | 0.1 s to 999.9 s (adjustable in 0.1 s increments) |
| Motor protection |  | Class 10 and Class 20 overload protection with bypass in addition to controller internal electronic thermal protection |
| Keypad display |  | Self-diagnostics with status messages. 7-segment LED display (standard) Full text keypad, 8 languages (optional) Also see Altivar 212 Installation Guide |

Environmental Specifications

| Enclosure type ${ }^{(3)}$ |  |  | UL Type 1 |
| :---: | :---: | :---: | :---: |
| Vibration resistance Drive not mounted on <br> (Power converter only) DIN rail |  |  | According to IEC 60068-2-6: <br> 1.5 mm peak to peak from 3 to 13 Hz 1 g from 13 to 150 Hz |
| Shock resistance (Power converter only) |  |  | 15 gn for 11 ms conforming to EN/IEC 60068-2-27 |
| Maximum ambient pollution Definition of insulation |  |  | Pollution degree 2 per NEMA ICS-1 and IEC 60664-1 |
| Environmental conditions use |  |  | IEC 60721-3-3 classes 3C1 and 3S2 |
| Relative humidity |  | \% | $95 \%$ with no condensation or dripping water, conforming to IEC 60068-2-3. |
| Ambient air temperature around the device | Operation | ${ }^{\circ} \mathrm{C}$ | -10 to +40 operational without de-rating, up to 50 with de-rating. See Installation manual for deratings |
|  | Storage | ${ }^{\circ} \mathrm{C}$ | $-25 \ldots+70$ with vent cover removed and without derating |
| Maximum operating altitude |  | m | Up to $3,300 \mathrm{ft}(1,000 \mathrm{~m}$ ) without de-rating, de-rate nominal current by $1 \%$ for each additional $330 \mathrm{ft}(100 \mathrm{~m})$ up to $10,000 \mathrm{ft}(3,000 \mathrm{~m})$ <br> Limit to $6,600 \mathrm{ft}(2,000 \mathrm{~m})$ if supplied by corner grounded distribution system |
| Transit test to shock |  |  | Conforms to International Safe Transit Association guidelines |
| Codes and standards |  |  | UL/cUL Listed per UL508C as incorporating Class 10 electronic and electromechanical overload protection. <br> Conforms to applicable NEMA ICS, NFPA, IEC, and ISO 9001 standards. <br> Seismic Certification: <br> - IBC, NFPA 5000 and ASCE7 <br> ICC ES AC $156{ }^{(4)}$ |
| Operating position <br> Maximum permanent angle in relation to the normal vertical mounting position |  |  |  |

## S-Flex enclosed variable speed drives

## Specifications

I/O \& Control

Bypass Power Circuit Y


I/O \& Control Specifications

| With bypass | Function <br> $0-10 \mathrm{Vdc}$ Input <br> 4-20 mA or 0-10 <br> Vdc Input <br> Analog Output <br> Signal <br> Smoke Purge Relay <br> Disable <br> Freeze/Firestat <br> Damper End Switch <br> Enable <br> Auto Start Contact <br> Smoke Purge Relay <br> Disable <br> System Run Auxil- <br> iary Contact <br> AFC Trip Auxiliary <br> Contact <br> Smoke Purge Relay <br> Coil <br> Open Damper <br> Signal |  | Customer Terminals (Bypass power circuit $Y$ ) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | AFC Speed Reference | VIB | CC |
|  |  |  |  |  | AFC Speed Reference ${ }^{(1)}$ | VIA | CC |
|  |  |  |  |  | Configurable | FM1 | CC |
|  |  |  |  |  | Add Jumper | 1 | 2 |
|  |  |  |  |  | Remove Jumper / Add Interlock | 2 | 3 |
|  |  |  |  |  | Remove Jumper | 3 | 4 |
|  |  |  |  |  | AFC Mode Run Input | 5 | 6 |
|  |  |  |  |  | Remove Jumper | 9 | 10 |
|  |  |  |  |  | Closes on Motor Running (AFC or BYP) | 13 | 14 |
|  |  |  |  |  | Closes on AFC Trip | 15 | 16 |
|  |  |  |  |  | 120 Vac to Energize Coil | 17 | 18 |
|  |  |  |  |  | Closes when Run Signal Provided | 19 | 20 |

Non-Bypass Power Circuit W


|  | Functions | Description | Customer terminals <br> (Non-bypass power <br> circuit W) |  |
| :--- | :--- | :---: | :---: | :---: |
|  | Auto Start Contact | AFC Mode Run Input | P24 | F |
|  | Freeze/Firestat | Remove Jumper / Add <br> Interlock | P24 | R |
|  | 0-10 Vdc Input | AFC Speed Reference | VIB | CC |
|  | 4-20 mA or 0-10 <br> Vdc Input | AFC Speed Reference ${ }^{(1)}$ | VIA | CC |
|  | Analog Output <br> Signal | Configurable | FM1 | CC |
|  | AFC Run Auxiliary <br> Contact | Closes with AFC Running <br> Motor ${ }^{(1)}$ | 11 | 12 |
|  | AFC Detected Fault <br> Auxiliary Contact | Closes on AFC Detected <br> Fault | 15 | 16 |

(1) Factory set for current control. To change the input VIA to voltage control, see Altivar 212 Programming and Operation Guide, S1A53838.

## S-Flex enclosed variable speed drives

S-Flex drives

| Input Voltage 60 Hz | HP ${ }^{(1)}$ | kW | Input current $\qquad$ <br> $A^{(3)}$ | Output current $\square$ <br> $A^{(1)}$ | Max. transient output current 60 s <br> $A^{(1)}$ | Total <br> dissipated <br> power <br> at <br> rated <br> load <br> $W^{(1,4)}$ | S-Flex catalog number ${ }^{(2)}$ | Weight |  | Frame size | Power converter part number ${ }^{(5)}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  | lbs | kg |  |  |
| $\begin{aligned} & 208 \\ & \mathrm{Vac} \end{aligned}$ | 1 | 0.75 | 3.3 | 4.8 | 5.1 | 184.2 | SFD212CG2• | 52 | 23.587 | A | ATV212H075M3X |
|  | 2 | 1.5 | 6.1 | 7.8 | 8.3 | 228.3 | SFD212DG2• | 52 | 23.587 | A | ATV212HU15M3X |
|  | 3 | 2.2 | 8.7 | 11 | 11.7 | 256.0 | SFD212EG2• | 52 | 23.587 | A | ATV212HU22M3X |
|  | 5 | 4 | 15.7 | 17.5 | 19.3 | 326.8 | SFD212FG2• | 52 | 23.587 | A | ATV212HU40M3X |
|  | 7.5 | 5.5 | 20.8 | 25.3 | 36.6 | 384.7 | SFD212GG2• | 52 | 23.587 | A | ATV212HU55M3X |
|  | 10 | 7.5 | 27.9 | 32.2 | 35.2 | 495.0 | SFD212HG2• | 52 | 23.587 | A | ATV212HU75M3X |
|  | 15 | 11 | 42.1 | 48.3 | 504.8 | 641.2 | SFD212JG2• | 111 | 50.349 | B | ATV212HD11M3X |
|  | 20 | 15 | 56.1 | 62.1 | 67.1 | 846.1 | SFD212KG2• | 111 | 50.349 | B | ATV212HD15M3X |
|  | 25 | 18.5 | 67.3 | 78.2 | 82.3 | 939.1 | SFD212LG2• | 111 | 50.349 | B | ATV212HD18M3X |
|  | 30 | 22 | 80.4 | 92 | 96.8 | 1017.6 | SFD212MG2• | 140 | 63.503 | C | ATV212HD22M3X |
|  | 40 | 30 | 113.3 | 120 | 128.7 | 1414.3 | SFD212NG2• | 206 | 93.440 | D | ATV212HD30M3X |
| $\begin{aligned} & 230 \\ & \mathrm{Vac} \end{aligned}$ | 1 | 0.75 | 2.8 | 4.2 | 5.1 | 183.1 | SFD212CG3• | 52 | 23.587 | A | ATV212H075M3X |
|  | 2 | 1.5 | 5.3 | 6.8 | 8.3 | 226.1 | SFD212DG3 | 52 | 23.587 | A | ATV212HU15M3X |
|  | 3 | 2.2 | 7.6 | 9.6 | 11.7 | 252.1 | SFD212EG3• | 52 | 23.587 | A | ATV212HU22M3X |
|  | 5 | 4 | 13.5 | 15.2 | 19.3 | 323.5 | SFD212FG3• | 52 | 23.587 | A | ATV212HU40M3X |
|  | 7.5 | 5.5 | 18.1 | 22 | 26.6 | 381.0 | SFD212GG3• | 52 | 23.587 | A | ATV212HU55M3X |
|  | 10 | 7.5 | 24.4 | 28 | 35.2 | 489.1 | SFD212HG3 | 52 | 23.587 | A | ATV212HU75M3X |
|  | 15 | 11 | 35.7 | 42 | 50.8 | 630.6 | SFD212JG3• | 111 | 50.349 | B | ATV212HD11M3X |
|  | 20 | 15 | 47.6 | 54 | 67.1 | 829.5 | SFD212KG3• | 111 | 50.349 | B | ATV212HD15M3X |
|  | 25 | 18.5 | 58.0 | 68 | 82.3 | 918.3 | SFD212LG3• | 111 | 50.349 | B | ATV212HD18M3X |
|  | 30 | 22 | 69.0 | 80 | 96.8 | 994.1 | SFD212MG3• | 140 | 63.503 | C | ATV212HD22M3X |
|  | 40 | 30 | 93.0 | 104 | 128.7 | 1378.4 | SFD212NG3• | 206 | 93.440 | D | ATV212HD30M3X |

(1) These power, amperage, and wattage ratings apply to.
-Power converters ATV212H075 $\bullet \bullet$ to HD15 ••• (1-20 hp) operating at a switching frequency of 12 kHz , and at $40^{\circ} \mathrm{C}\left(104{ }^{\circ} \mathrm{F}\right.$ ) ambient temperature -Power converters ATV212HD18••• to HD75••• (25-100 hp @ 460 V ) operating at a switching frequency of 8 kHz , and at $40^{\circ} \mathrm{C}$ ( $104^{\circ} \mathrm{F}$ ) ambien temperature.
For a switching frequency between 13 kHz and 16 kHz , select the next largest size drive. If the duty cycle does not exceed $60 \%$ ( 36 s for a 60 s cycle) this is not necessary
(2) The "•" indicates that the catalog number can end in a " $Y$ " (for an S-flex drive with full voltage bypass) or a "W" (for an S-Flex drive without bypass),
(3) Select the conductor based on the input line current or the motor FLA, whichever is greater.
4) For btu/hr, multiply values by 3.413 .

S-Flex enclosed drive, frame size A

## Options

| Communication <br> set-up |  | Miscellaneous <br> options |  |
| :--- | :--- | :--- | :--- |
| A06 | BACnet Card | A07 | Drive input disconnect |
| B06 | LonWorks Card | B07 | Line Contactor |
| C06 | Metasys N2 Card | S07 | Seismic certification |
| D06 | Apogee P1 Card | D07 | Full text keypad |
| N06 | Modbus | X07 | AC line reactor |

Dimensions

| Frame <br> Size | W x H x D |  |
| :--- | :---: | :---: |
|  | Inches | $\mathbf{m m}$ |
| A | $8.714 \times 40.375 \times 7.895$ | $221.3 \times 1025 \times 200.5$ |
| B | $12.215 \times 45.142 \times 8.725$ | $310.3 \times 1146.6 \times 221.6$ |
| C | $12.532 \times 62.006 \times 10.916$ | $318.3 \times 1575 \times 277.3$ |
| D | $15.243 \times 64.9 \times 11.915$ | $387.5 \times 1648.5 \times 302.7$ |

# S-Flex enclosed variable speed drives 

## 460 Vac


(1) These power, amperage, and wattage ratings apply to:
-Power converters ATV212H075••• to HD15••• (1-20 hp) operating at a switching frequency of 12 kHz , and at $40^{\circ} \mathrm{C}$ (104 ${ }^{\circ} \mathrm{F}$ ) ambient temperature -Power converters ATV212HD18••• to HD75••• (25-100 hp @ 460 V ) operating at a switching frequency of 8 kHz , and at $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$ ambient temperature.
For a switching frequency between 13 kHz and 16 kHz , select the next largest size drive. If the duty cycle does not exceed $60 \%$ ( 36 s for a 60 s cycle) this is not necessary.
(2) The " $\bullet$ " indicates that the catalog number can end in a " $Y$ " (for an S-flex drive with full voltage bypass) or a "W" (for an S-Flex drive without bypass). (3) Select the conductor based on the input line current or the motor FLA, whichever is greater.
(4) For btu/hr, multiply values by 3.413 .
(5) Drives shown in the table are installed in SFD212 controllers

S-Flex enclosed drive, frame size A

Options

| Communication <br> set-up |  | Miscellaneous <br> options |  |
| :--- | :--- | :--- | :--- |
| A06 | BACnet Card | A07 | Drive input disconnect |
| B06 | LonWorks Card | B07 | Line Contactor |
| C06 | Metasys N2 Card | S07 | Seismic certification |
| D06 | Apogee P1 Card | D07 | Full text keypad |
| N06 | Modbus | X07 | AC line reactor |

Dimensions

| Frame <br> Size | W x H x D |  |
| :--- | :---: | :---: |
|  | Inches | $\mathbf{m m}$ |
| $\mathbf{A}$ | $8.714 \times 40.375 \times 7.895$ | $221.3 \times 1025 \times 200.5$ |
| $B$ | $12.215 \times 45.142 \times 8.725$ | $310.3 \times 1146.6 \times 221.6$ |
| C | $12.532 \times 62.006 \times 10.916$ | $318.3 \times 1575 \times 277.3$ |
| D | $15.243 \times 64.9 \times 11.915$ | $387.5 \times 1648.5 \times 302.7$ |

## S-Flex enclosed variable speed drives

## Accessories \& Options



## Optional LonWorks communication card

The Altivar 212 drive can also be connected to the LonWorks network by using the communication card (4) available as an option. It is connected by replacing the standard card (3) on the drive.

The connections are identical to those on the standard card:

- An RJ45 communication port for the Modbus serial link:
this network port is mainly assigned to the remote graphic display keypad (Drive Navigator).

It is also used to connect:
$\square$ The Multi-Loader configuration tool
$\square$ The Bluetooth ${ }^{\circledR}$ serial link
$\square$ A Magelis industrial HMI terminal

- A screw terminal block for the Modbus serial link and the LonWorks network (optimized solution for daisy chain connection).
This screw terminal block is assigned to control and signalling by a PLC or by another type of controller.

The Altivar 212 drive can be controlled using the LonWorks 6010 (Variable Speed Motor Drive) and LonWorks 0000 (Node Object) profiles.


iPad programming
The iPad application can perform the following programming actions:

- Create parameter files
- Validate drive configurations
- Upload, download or clone drive settings
- Retain digital file copies of drive settings
- Links to all product information embedded in app

